

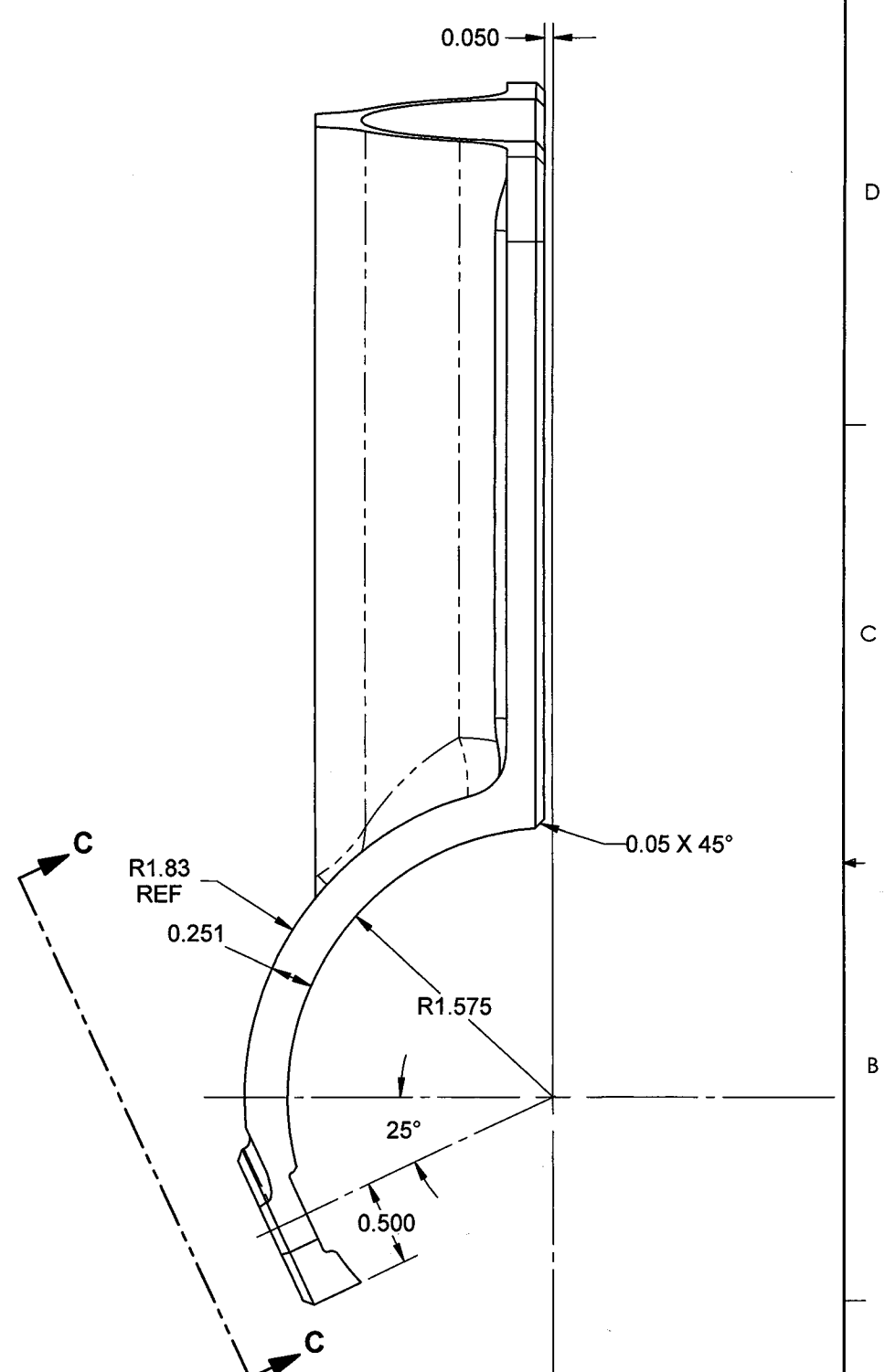
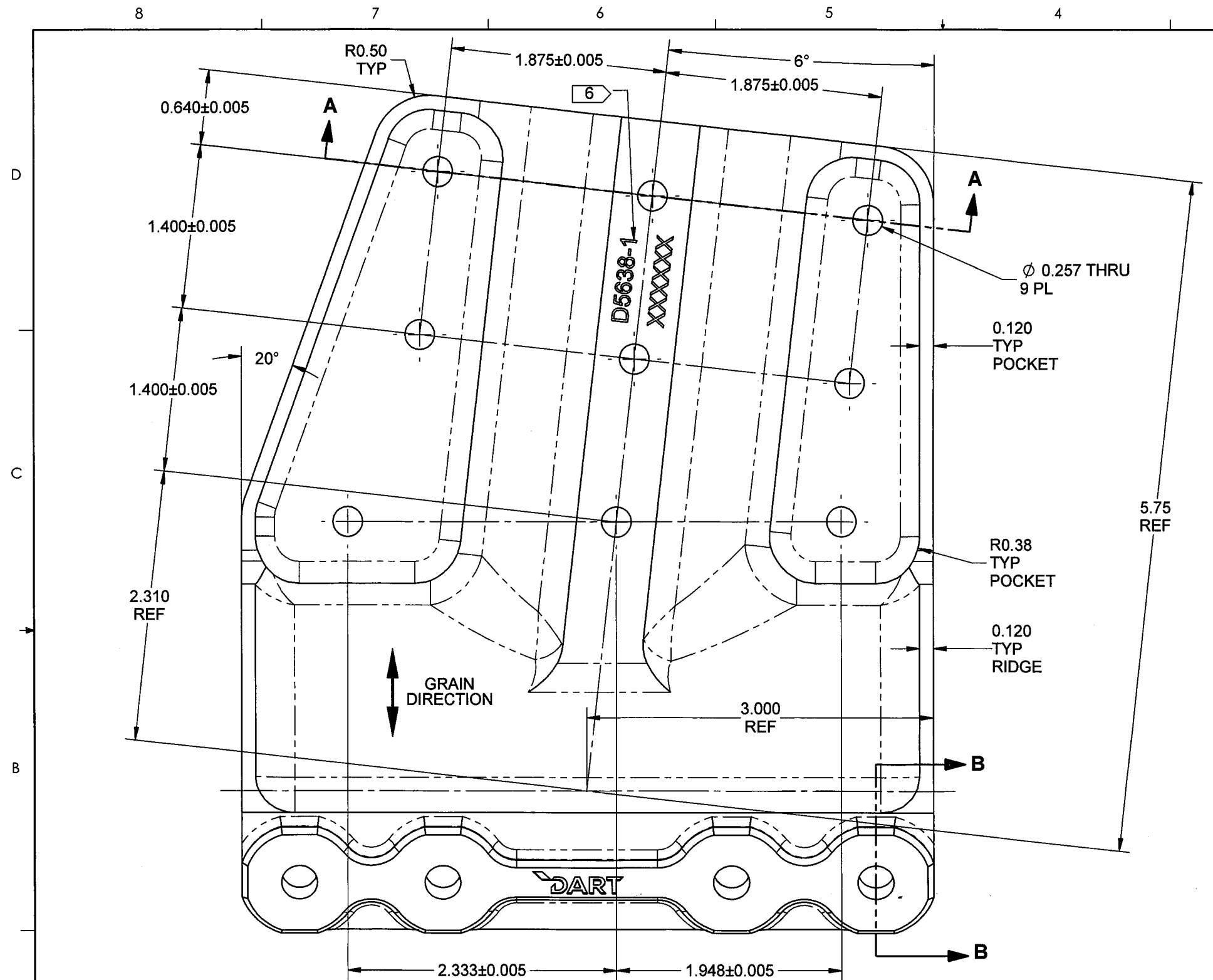
D5638-1 SADDLE OUTBD LH

D5638-2 SADDLE OUTBD RH

RELEASED
2021 MAR 26
ECR 2021-58

APPROVED

B	REV SECTIONS B-B & E-E: ADD R0.025 & ADD 0.025 X 45° CMF; REF. ECR 58	RF	21.01.19
A	NEW ISSUE	ZF	18.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5638	SHEET 1 OF 5
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	SADDLE OUTBD	NTS
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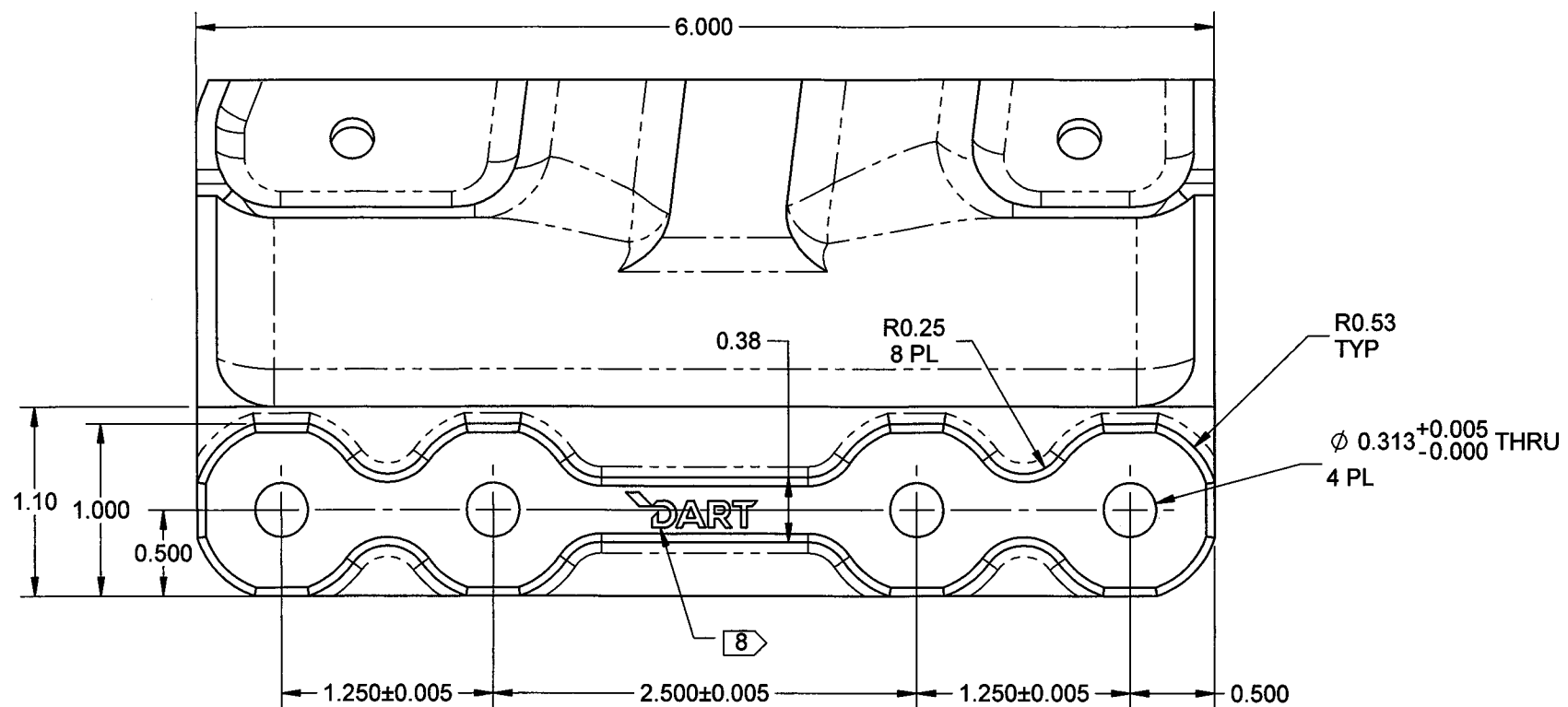
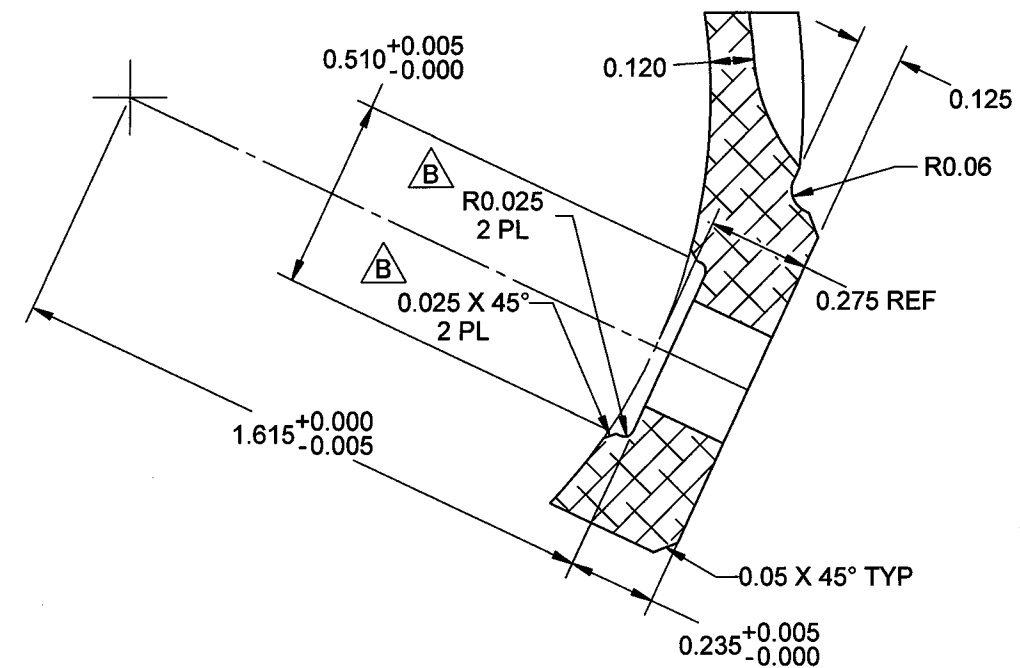
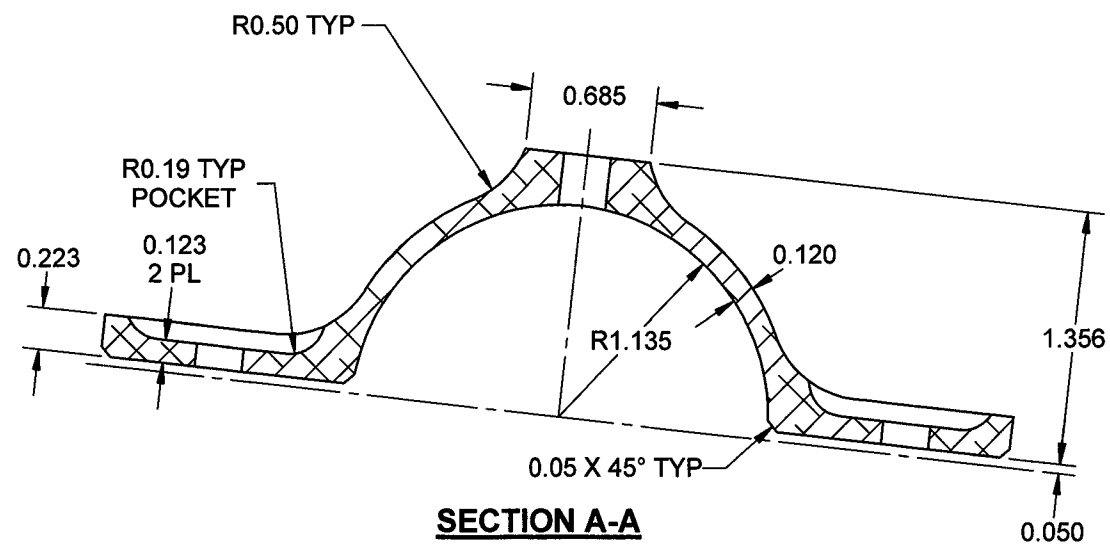
- NOTES:**
- 1) MATERIAL: 7075-T7351 PER AMS-QQ-A-250/12, QQ-A-250/12, OR ASTM B209, REF DART SPEC D6101-003
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3 (FLOAT SKIDTUBE PRIMER)
PAINT GLOSS BLACK PER DART QSI 005 4.2.2.4 (FLOAT SKIDTUBE PAINT)
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5638-1" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 0.67 lb
 - 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD OF 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5638-1-REVB.STP"

D5638-1 SADDLE OUTBD LH

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DRAWN	RF		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5638	SHEET 2 OF 5
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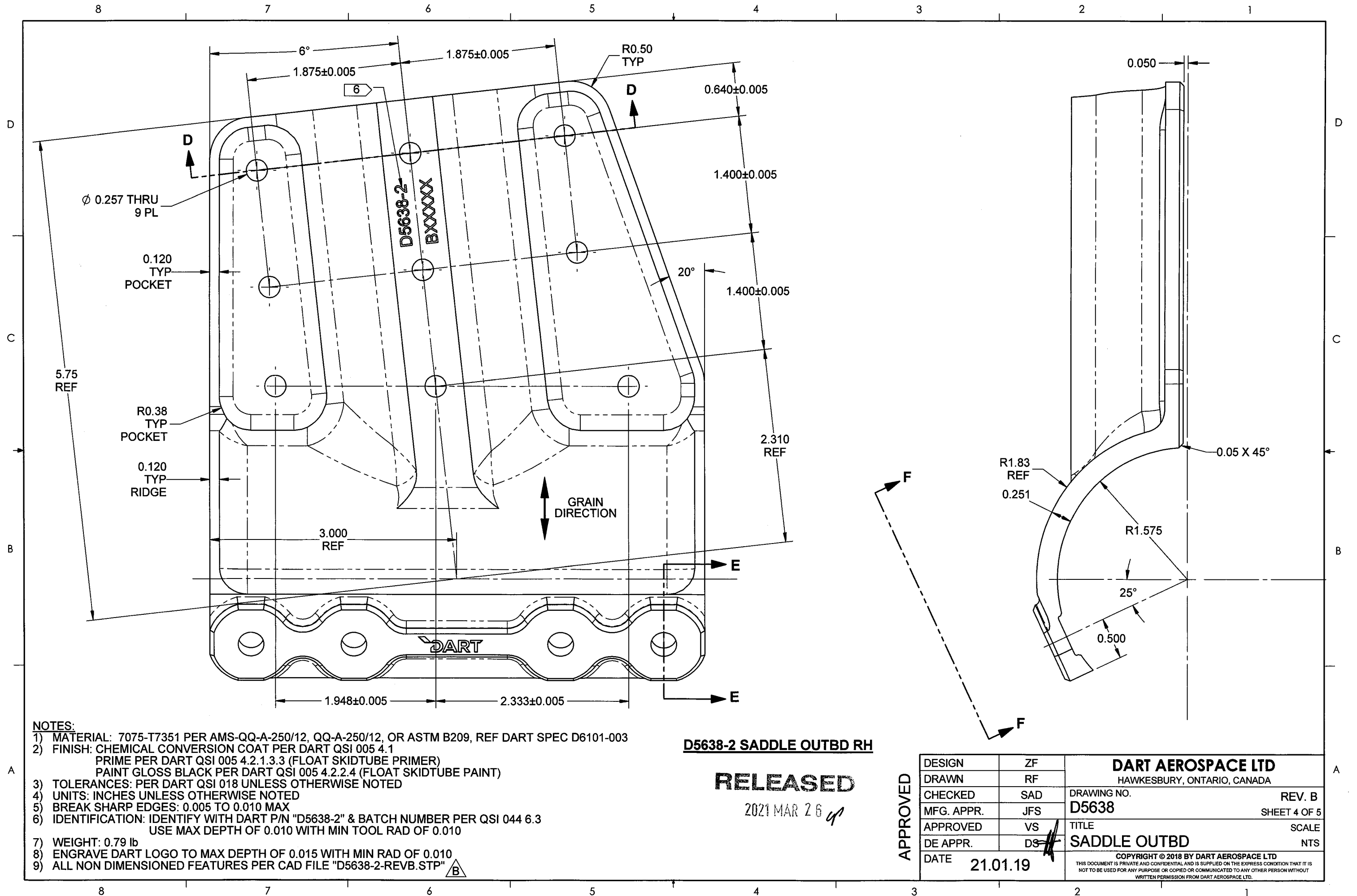


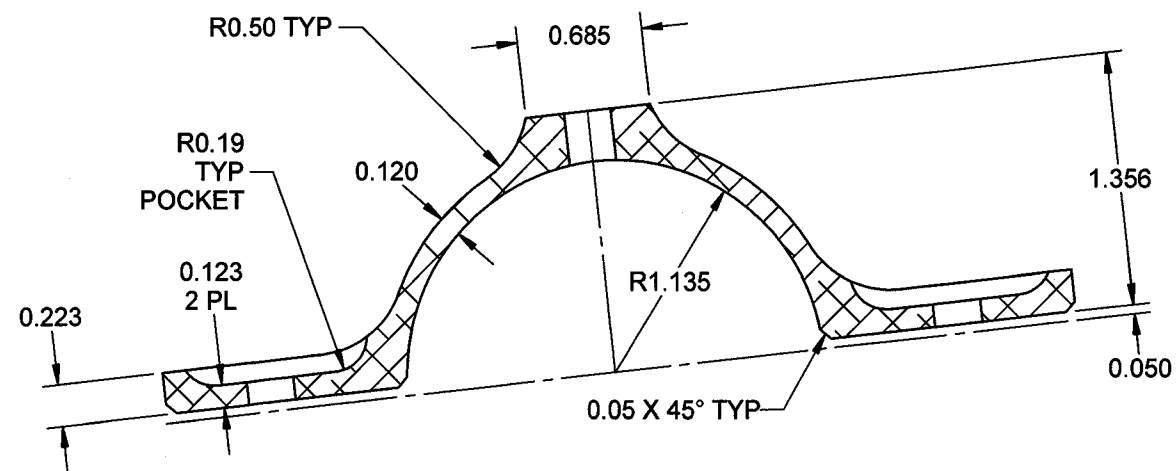
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2021 MAR 26 47

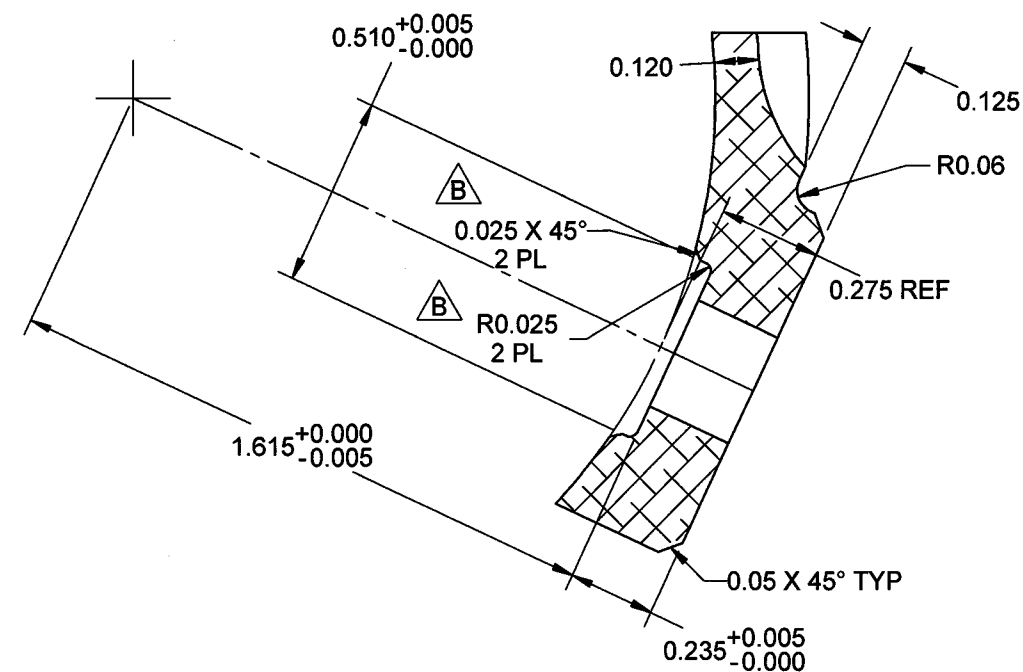
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	JFS	D5638	SHEET 3 OF 5
APPROVED	VS	TITLE	SCALE
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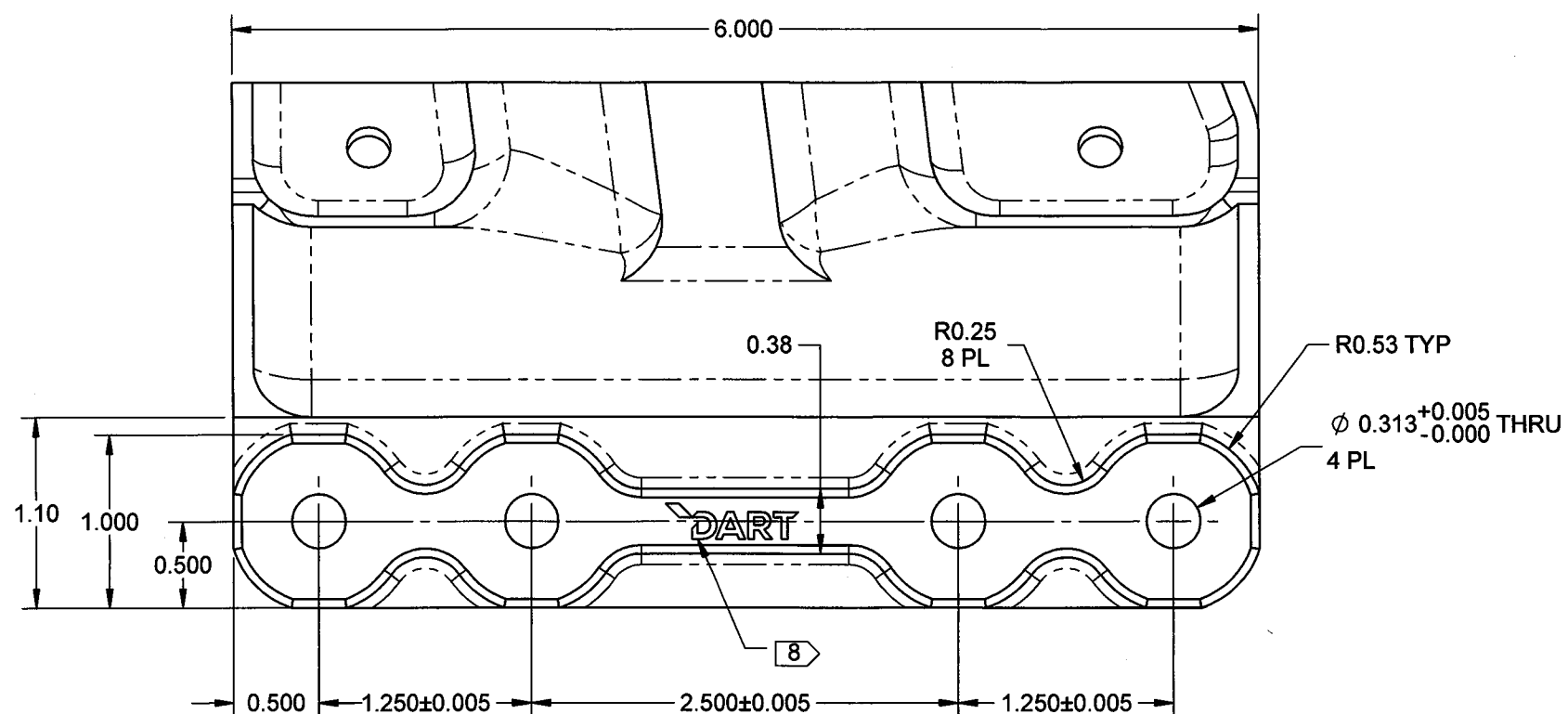




SECTION D-D



SECTION E-E



VIEW F-F

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2021 MAR 26 *47*

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CHECKED	SAD	DRAWING NO. D5638	REV. B
MFG. APPR.	JFS	SHEET 5 OF 5	
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